# Place & Complete placing and finishing of moderate complexity for concrete structures

Kaupae   Level	4
Whiwhinga   Credit	10
Whāinga   Purpose	This skill standard is for people working in or entering the construction trades.
	People credited with this skill standard have the skills to complete placing and finishing of moderate complexity for concrete structures.
	This skill standard aligns with the New Zealand Certificate in Concrete Construction (Commercial and Civil Infrastructure) (Level 4) [Ref XXXX] and may also contribute to other construction and infrastructure qualifications.

# Hua o te ako me Paearu aromatawai | Learning outcomes and assessment criteria

Hua o te ako   Learning outcomes		Paearu aromatawai   Assessment criteria		
1.	Confirm readiness for concrete placement for structures.		Formwork, reinforcement, and cast-in items are confirmed ready for placement to plans and specifications.	
		b.	Equipment, crew, and environmental controls are confirmed as suitable for the site conditions, work to be completed, and to meet industry standards.	
		C.	Supplied concrete is confirmed to meet the ordered slump and specified strength requirements in line with plans and specifications.	
		d.	Pour sequence, size, and access are confirmed in line with plans and specifications, and site conditions.	
2.	Place, finish, and cure concrete for structures.		Concrete is placed and compacted using methods suited to the structure and pour conditions.	
		b.	Surface finishes are completed to the required texture or appearance.	
		C.	Curing is applied to achieve the required concrete strength and durability in accordance with plans, specifications and industry standards.	

Hua o te ako   Learning outcomes	Paearu aromatawai   Assessment criteria		
	d. Concrete surface quality is checked, and any minor issues are remediated to industry standards.		

# Pārongo aromatawai me te taumata paearu | Assessment information and grade criteria

Assessment specifications:

To achieve this standard, the candidate must be able to complete placing and finishing of moderate complexity for concrete structures in line with industry standards.

Concrete structures may include slabs, walls, columns, beams, or other structural concrete elements.

*Industry standards* must reflect industry best practice, workplace procedures, and be within acceptable tolerances as defined in New Zealand codes, standards and regulations.

*Plans and specifications can* include working drawings, plan specifications, manufacturer specifications, installation instructions and demolition and project plans.

Moderate complexity refers to placing and finishing work that involves a range of concrete structures, site conditions, and finishing requirements. Work may include pours with varying sizes or shapes, stepped or sloped surfaces, formed or vertical elements or specialised finishes where there are factors such as access limitations, changing environmental conditions, coordination with multiple trades or minor remedial work on surface defects are required.

Minor issues refer to surface imperfections that do not affect the structural integrity of the concrete. These may include honeycombing, blowholes, laitance or uneven texture that can be corrected using approved patching or finishing methods in accordance with industry standards.

Evidence for this standard must be demonstrated:

- to current and relevant Legislation, Standards, and Codes (including safety),
- in an environmentally sustainable manner,
- within an acceptable timeframe,
- · with acceptable behaviours.

## Ngā momo whiwhinga | Grades available

Achieved.

### Ihirangi waitohu | Indicative content

Planning and site preparation

- Plans and specifications
- Formwork, reinforcement, and cast-in items
- Access, placement sequence, and delivery zones
- Equipment and workforce readiness
- Environmental controls and weather considerations

## Concrete supply and verification

- Concrete mix design and specification compliance
- Slump and delivery checks
- Communication with supplier and site team

#### Placement and compaction

- Placement methods (barrows, chutes, pumps, buckets)
- Vibration and compaction techniques
- Flow and movement control
- Safety around pumps and placing equipment

## Finishing and surface quality

- Finishing tools and equipment (hand or mechanical)
- Flatness, texture and appearance requirements
- Edge, joint and penetration finishing
- Surface quality inspection and reporting

## Curing and protection

- Curing systems (membrane, water, accelerated)
- Protection from wind, heat, and contamination
- Curing duration and verification

## Industry standards

## Rauemi | Resources

Programme Guidance information available from <a href="mailto:qualifications@waihangaararau.nz">qualifications@waihangaararau.nz</a>.

## Pārongo Whakaū Kounga | Quality assurance information

Ngā rōpū whakatau-paerewa   Standard Setting Body	Waihanga Ara Rau Construction and Infrastructure Workforce Development Council	
Whakaritenga Rārangi Paetae Aromatawai   DASS classification	Concrete > Concrete Construction	
Ko te tohutoro ki ngā Whakaritenga i te Whakamanatanga me te Whakaōritenga   CMR	0120	

Hātepe   Process	Putanga   Version	<b>Rā whakaputa  </b> Review Date	Rā whakamutunga mō te aromatawai   Last date for assessment
Rēhitatanga   Registration	1	dd mm 2025	N/A
Kōrero whakakapinga   Replacement information	N/A		
Rā arotake   Planned review date	[dd mm yyyy]		

Please contact Waihanga Ara Rau Construction and Infrastructure Workforce Development Council at <a href="mailto:qualifications@waihangaararau.nz">qualifications@waihangaararau.nz</a> to suggest changes to the content of this skill standard.